TUNS Room Marlin New Micro-Vue 4-Power Rifle Scope 😾 Offset Hammer Spur

Micro-Groove Rifling 🛧 Sighting-In Guide





ONGRESS shall make no law respecting an establishment of religion, or prohibiting the free exercise thereof; or abridging the freedom of speech, or of the press; or the right of the people peaceably to assemble, and to petition the Government for a redress of grievances.

A WELL regulated Militia, being necessary to the security of a free State, the right of the people to keep and bear Arms, shall not be infringed.

O Soldier shall, in time of peace be quartered in any house, without the consent of the Owner, nor in time of war, but in a manner to be prescribed by law.

HE right of the people to be secure in their persons, houses, papers, and effects, against unreasonable searches and seizures, shall not be violated, and no Warrants shall issue, but upon probable cause, supported by Oath or affirmation, and particularly describing the place to be searched, and the persons or things to be seized.

O person shall be held to answer for a capital, or otherwise infamous crime, unless on a presentment or indictment of a Grand Jury, except in cases arising in the land or naval forces, or in the Militia, when in actual service in time of War or public danger; nor shall any person be subject for the same offence to be twice put in jeopardy of life or limb; nor shall be compelled in any Criminal Case to be a witness against himself, nor be deprived of life, liberty, or property, without due process of law; nor shall private property be taken for public use, without just compensation.

N ALL criminal prosecutions, the accused shall enjoy the right to a speedy and public trial, by an impartial jury of the State and district wherein the crime shall have been committed, which district shall have been previously ascertained by law, and to be informed of the nature and cause of the accusation; to be confronted with the witnesses against him; to have compulsory process for obtaining Witnesses in his favor, and to have the Assistance of Counsel for his defence.

N Suits at common law, where the value in controversy shall exceed twenty dollars, the right of trial by jury shall be preserved, and no fact tried by a jury shall be otherwise re-examined in any Court of the United States, than according to the rules of the common law.

XCESSIVE bail shall not be required, nor excessive fines imposed, nor cruel and unusual punishments inflicted.

HE enumeration in the Constitution, of certain rights, shall not be construed to deny or disparage others retained by the people.

HE powers not delegated to the United States by the Constitution, nor prohibited by it to the States, are reserved to the States respectively, or to the people.



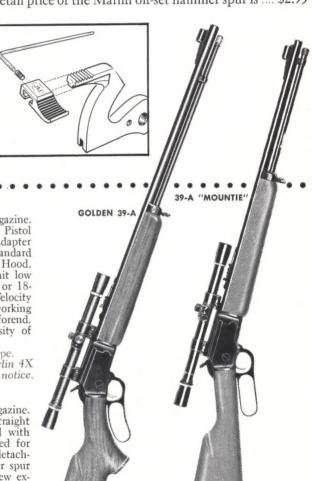
MARLIN 4X MICRO-VUE® RIFLE SCOPE FOR ANY .22 CAL. RIFLE WITH TIP-OFF BASE, ADAPTER BASE OR GROOVING

Here's great news for sportsmen who enjoy rifle shooting with a telescope sight. Marlin is offering its new Micro-Vue 4X .22 caliber rifle scope in combination with all Marlin 22's (with the exception of the model 100) at a real savings. It's a great value at its regular price of \$14.95 and a greater value in combination purchase. Quality features, such as listed below, make the Micro-Vue scope outstanding in its field: Adjustment Screws with Weather-Proof Caps • Cross-Hair Reticule • Marlin universal mounts require no drilling or tapping • 32-foot field of view at 100 yards • Length overall 11" • Weight about 8 ounces • Positive click adjustments for windage and elevation settings • Banded with two gold rings • Sunshade to eliminate reflection.

MARLIN OFF-SET HAMMER SPUR

For the Marlin Models Golden 39-A, Golden 39-A Mountie and all the high-power lever action Marlin 336's The Marlin Firearms Co. is manufacturing a modified hammer that takes a newly designed off-set hammer spur. With a low mounted scope on a rifle, the spur makes it easy and fast to cock the hammer with your thumb and to let the hammer down to half-cock position. Marlin's new removable off-set hammer spur may be used for right-handed and left-handed shooting. The spur comes individually packed with wrench and screw. The new spur will not fit the old type hammers.

Retail price of the Marlin off-set hammer spur is \$2.95



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All Marlin prices shown throughout are East of

the Rockies. Slightly higher West of the Rockies.

GOLDEN 39-A

Lever Action .22 caliber repeating rifle with 25-shot full tubular magazine. 24-inch round tapered blued steel barrel, crowned muzzle. Gold trigger, Pistol Grip with grip cap, Fixed Swivels for leather carrying strap. Packed with Adapter Base for Tip-Off mounts and Top-Mounts. Drilled and tapped for standard receiver peep sights. Open rear sight, Ramp Front sight with detachable Hood. Solid top receiver, automatic side ejection and low hammer spur permit low mounting of 'scopes. Full tubular magazine handles 25-Short, 20-Long or 18-Long Rifle .22 caliber cartridges, greased or waxed, Regular or High-Velocity loads, without adjustment. Turning of a single hand screw exposes all working parts for cleaning and oiling. Finest quality Walnut stock. Semi-beavertail forend. Overall length 40¼"; Weight about 6¾ pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Illustration right shows the Golden 39-A mounted with the new Marlin 4X Micro-Vue Rifle Scope. Combination offer subject to withdrawal without notice.

GOLDEN 39-A "MOUNTIE"

Lever Action .22 caliber repeating rifle with 20-shot full tubular magazine. 20-inch round tapered blued steel barrel, crowned muzzle. Gold trigger, Straight Grip for scabbard carrying. Swivels for leather carrying strap. Packed with Adapter Base for Tip-Off mounts and Top-Mounts. Drilled and tapped for standard receiver peep sights. Open rear sight, Ramp Front sight with detachable Hood. Solid top receiver, automatic side ejection and low hammer spur permit lowest possible mounting of 'scopes. Turning of single hand screw exposes all working parts for oiling and cleaning. Full tubular magazine handles 20-Short, 15-Long or 14-Long Rifle .22 caliber cartridges, greased or waxed, Regular or High-Velocity loads, without adjustment. Finest quality Walnut stock. Semi-beavertail forend. Overall length 36¾"; Weight about 6 pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope. Illustration right shows the 39-A "Mountie" mounted with the new Marlin 4X Micro-Vue Rifle Scope. Combination offer subject to withdrawal without notice.

BORES SPECIALLY TREATED TO DISCOURAGE CORROSION OF RUST

MICRO-GROOVE* RIFLING

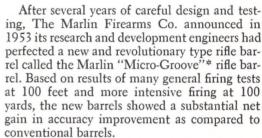
MARLIN'S BASIC IMPROVEMENT IN BARREL DESIGN RESULTS IN 20% TO 25% INCREASE IN ACCURACY-PERFORMANCE



Bullet shown above has four deep grooves in the copper jacket. Note how metal is ridged along the grooves, upsetting the balance of the bullet.



Now notice the bullet immediately above. It was fired from a Marlin rifle, with Micro-Groove rifling. You can see how the Micro-Groove barrel molded the jacket instead of gouging it.



At the time Marlin announced the availability of its barrels in .22 caliber rimfire cartridges, it had already made pilot tests of Micro-Groove rifling in high-power cartridges. These tests were extremely encouraging. Exhaustive tests of Micro-Groove rifling with high velocity centerfire cartridges were continued through 1954. Results of these tests were highly dramatic.

The Marlin Model 322 was selected as the rifle to undergo endurance and accuracy tests with Micro-Groove rifling. Results of the prolonged tests of the Marlin 322 with Micro-Groove barrel effectively proved the suitability of Micro-Groove rifling for centerfire cartridge shooting.

Early in 1956 The Marlin Firearms Co. announced to sportsmen through advertising space that all of its high-power rifles, in all calibers, were being equipped with Micro-Groove rifling for extreme accuracy-performance.



56-LEVERMATIC

Lever Action .22 caliber rifle with 7-shot clip magazine (10 and 12 shot clips available on Special Order). 56-Levermatic is the first lever action offered having the rigidity of attachment of action to stock usually found in high-power bolt action rifles. It's the first lever action utilizing removable box or clip magazine. Two inch flick of the fingers opens and closes breech. 22-inch round tapered blued steel barrel, crowned muzzle. Shoots .22 caliber Short, Long or Long Rifle cartridges, greased or waxed, Regular or High-Velocity loads, without adjustment. BISHOP STYLE STOCK. Packed with Adapter Base for Tip-Off mounts and Top-Mounts. Drilled and Tapped for standard receiver peep sights. Open rear sight, Ramp Front sight with detachable Hood. Finger Safety on trigger guard plate. Pistol Grip. Finest quality Walnut stock. Automatic side ejection, receiver solid at rear. Hammerless action. Overall length 41"; Weight about 6½ pounds depending on density of wood.

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Illustration left shows the 56-Levermatic mounted with the new Marlin 4X Micro-Vue Rifle Scope. Combination offer subject to withdrawal without notice.

MARLIN MODEL 100

Bolt Action .22 caliber single shot rifle. Precision-made, Safe, Sturdy and Dependable, it's ideal for beginners. 22-inch round tapered blued steel barrel, crowned muzzle. BISHOP STYLE STOCK. New finish on bolt and receiver. Hard rubber butt-plate, steel trigger guard. Pistol grip. Shoots .22 caliber Short, Long or Long Rifle cartridges, greased or waxed, Regular or High-Velocity loads, without adjustment. Removable bolt for easy cleaning. Rebounding striker. Automatic ejection. Easy to take-down. One-piece stock of finest quality Walnut. Open rear sight, Bead Front sight. Overall length 39"; Weight about 5 pounds depending on density of wood

*Patent Pending

MARLIN MODEL 80-C

Bolt Action 8-shot Clip magazine .22 caliber repeating rifle. 22-inch round tapered blue steel barrel, crowned muzzle. Special new finish on bolt and receiver. BISHOP STYLE STOCK. Finest quality Walnut. Easy to take-down for oiling and cleaning. Receiver dovetail grooved for Tip-Off mounts and Top-Mounts. Positive safety. Removable bolt, automatic side ejection, self-cocking action. Open Sights. Shoots .22 caliber Short, Long or Long Rifle cartridges, greased or waxed, Regular or High-Velocity loads, without adjustment. Overall length 41"; Weight about 5¾ pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Combination offer subject to withdrawal without notice.

MARLIN MODEL 80-DL

Deluxe Bolt Action 8-shot Clip magazine .22 caliber repeating rifle. 22-inch round tapered blued steel barrel, crowned muzzle. Receiver peep sight with windage and elevation settings. Ramp Front sight with detachable Hood. BISHOP STYLE STOCK. Swivels for leather sling strap. Finest quality Walnut. Easy to take-down. Receiver dovetail grooved for Tip-Off mounts and Top-Mounts. Positive safety. Removable bolt, automatic side ejection, self-cocking action. Shoots .22 caliber Short, Long or Long Rifle cartridges, greased or waxed, Regular or High-Velocity loads, without adjustment. Overall length 41"; Weight about 534 pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Illustration above shows the 80-DL mounted with the new Marlin 4X Micro-Vue Rifle Scope. Combination offer subject to withdrawal without notice.

MARLIN MODEL 81-C

Bolt Action 25-Shot Tubular Magazine .22 caliber repeating rifle .22-inch round tapered blued steel barrel, crowned muzzle. Special new finish on bolt and receiver. BISHOP STYLE STOCK. Finest quality Walnut. Easy to take-down. Receiver dovetail grooved for Tip-Off mounts and Top-Mounts. Positive safety. Removable bolt, automatic side ejection, self-cocking action. Open sights. Shoots .22 caliber Short, Long or Long Rifle cartridges, greased or waxed, Regular or High-Speed loads, without adjustment. Overall length 41"; Weight about 6 pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Combination offer subject to withdrawal without notice.

MARLIN MODEL 81-DL

Deluxe Bolt Action 25-shot Tubular Magazine .22 caliber repeating rifle. 22-inch round tapered blued steel barrel, crowned muzzle. Receiver peep sight with windage and elevation settings. Ramp Front sight with detachable Hood. BISHOP STYLE STOCK. Finest quality Walnut. Swivels for leather sling strap. Easy to take-down. Receiver dovetail grooved for Tip-Off mounts and Top-Mounts. Positive safety. Removable bolt, automatic side ejection, self-cocking action. Shoots .22 caliber Short, Long or Long Rifle cartridges, greased or waxed, Regular or High-Velocity loads, without adjustment. Overall length 41"; Weight about 6 pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Illustration above shows the 81-DL mounted with the new Marlin 4X Micro-Vue Rifle Scope. Combination offer subject to withdrawal without notice.

MODEL 89-C

 FAMOUS FOR ACCURACY, DEPENDABILITY AND FINE CRAFTSMANSHIP SINCE 1870



Auto-Loading 15-shot Tubular Magazine .22 caliber Long Rifle Automatic. 22-inch round tapered blued steel barrel, crowned muzzle. Receiver peep sight with windage and elevation settings. Ramp Front sight with detachable Hood. BISHOP STYLE MONTE CARLO STOCK WITH CHEEK-PIECE. Finest quality Walnut. Loading port on right side of butt-stock. Shoots all forms of standard .22 caliber Long Rifle ammunition, greased or waxed, Regular or High-Velocity loads, without adjustment. Easy to take-down for cleaning and oiling. Magazine located in stock. Special new finish on receiver. Positive Sear Lock safety. Solid top receiver, automatic side ejection. Pistol grip. Dovetail grooved on receiver for Tip-Off mounts and Top-Mounts. Overall length 42"; Weight about 6½ pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Illustration above shows the 98 mounted with the new Marlin 4X Micro-Vue Rifle Scope. Combination offer subject to withdrawal without notice.

MARLIN MODEL 89-C

Auto-Loading 12-shot Clip Magazine .22 caliber Long Rifle Automatic. 22-inch round tapered blued steel barrel, crowned muzzle. Open rear sight, Ramp Front sight with detachable Hood. BISHOP STYLE STOCK. Finest quality Walnut. Shoots all forms of standard .22 caliber Long Rifle ammunition, greased or waxed, Regular or High-Velocity, without adjustment. Easy to take-down for cleaning and oiling. Positive Sear Lock safety. Red and Green Safety Dots tell fire position of rifle. Solid top receiver, automatic side ejection. Special new finish on receiver. Pistol grip. Receiver dovetail grooved for Tip-Off mounts and Top-Mounts. Overall length 42"; Weight about 6 pounds depending on density of wood

Also available in Combination Offer with Marlin 4X Micro-Vue Rifle Scope.

Illustration to left shows the 89-C mounted with the new Marlin 4X Micro-Vue Rifle Scope. Combination offer subject to withdrawal without notice.

* IMPORTANT NOTICE

All Marlin rim-fire and center-fire rifles are now equipped with Micro-Groove rifling as standard equipment. Micro-Groove rifling has shown a net gain in accuracy performance of between 20% to 25% as compared to the conventional barrel.

All Marlin 336 High-Power Lever Action repeaters are drilled and tapped for Weaver and other Top Mount bases.

Marlin Lever Action High-Powers are the only lever action high-powers which can be quickly and easily bore cleaned from the breech.

Every Marlin rifle, carbine and shotgun is stocked with the finest quality Walnut and treated with a new finish to withstand all kinds of weather conditions and rough usage.

Every Marlin rifle, carbine and shotgun is guaranteed as to quality of materials and workmanship. Approximate weights shown in this catalog for each model are dependent on density of wood.

ALL MARLIN 336 HIGH-POWER LEVER ACTION REPEATERS BUILT WITH NEW, RUGGED LOCKING MECHANISM

All Marlin 336 Rifles and Carbines are built with a new, rugged locking system that assures smooth functioning. In this sturdy locking mechanism the round breech bolt is completely encased in the area of the locking bolt by a solid bridge of steel in the receiver. Round type breech bolt is made of alloy steel and is chrome-plated.

This massive locking bolt is firmly supported in the receiver and engages in the broad, deep locking surface of the breech bolt, furnishing a strong, safe breech for the .35 caliber cartridge and other cartridges for which the Marlin 336 rifles and carbines are made.

The round breech bolt was first used by The Marlin Firearms Co. in 1948 to replace the rectangular type bolt used in the Model 36 line of high-power repeaters. New refinements, the new round type breech bolt and the recent addition of the new Micro-Groove barrel† characterize Marlin's new group of 336's.

Equipped with the new type round breech bolt Marlin 336's assure cartridge feeding that is virtually jam-proof. And, with a newly designed extractor, these high-power repeaters function smoothly with the new bolt. Marlin's use of the round type breech bolt provides a refined and modern action, greater strengthand a stream-line appearance due to smoothness of the new bolt's construction and its perfect fit to the action.

Illustration lower right, shows time proven Marlin Safety firing pin operation. This operation is so engineered that at any time when the locking bolt is not in full engagement with the breech bolt — due to a partially open lever position — the rear and front firing pins are not in alignment and thus the gun cannot fire.





MARLIN MODEL VARMINT KING

Bolt Action 3-Shot Clip Magazine .222 Caliber Repeating Rifle. Sako Mauser type action. 24" Stainless Steel Feather Weight barrel, Full Pistol Grip with DeLuxe Grip Cap. Bishop designed Monte Carlo Stock with cheek-piece. Finest quality Walnut. Expertly hand-checkered on Grip and Forearm. Ramp front sight with hunting bead, Detachable Hood. Two position quick adjustable Receiver Peep Sight giving 100 and 200 yard zero impacts. Cocking piece safety locks striker and breech bolt. Receiver has integral bases for low scope mounting. Swivels for leather sling strap. Overall length 42"; Weight about 6¼ pounds depending on density of wood

MARLIN MODEL 455

Big game Bolt Action repeating rifle with 5-shot box magazine. Available in caliber 30-'06. FN Mauser action, Sako trigger mechanism. STREAMLINED MONTE CARLO STOCK WITH CHEEK-PIECE DESIGNED AND MADE BY BISHOP. Finest quality Walnut throughout. Expertly hand-checkered at grip and forearm. Medium weight stainless steel barrel. Lyman 48 receiver peep sight. Ramp front sight with detachable Hood. High-grade leather sling strap and swivels. All exposed metal parts blued. FN Mauser safety for use with low mounted 'scopes. Receiver drilled and tapped for top mounts. Overall length 42½"; Weight about 7¾ pounds depending on density of wood

MARLIN MODEL 336 CARBINE

Lever Action full tubular magazine repeater. 7-shot capacity. Available in calibers 30-30, .32 Special and .35. 20-inch round tapered blued steel barrel, crowned muzzle. Pistol grip with grip cap. New type round breech bolt for greater strength. Automatic side ejection, solid top receiver and low hammer spur permit lowest possible mounting of 'scopes. Semi-beavertail forearm. Finest quality Walnut throughout. Drilled and tapped for standard receiver sights. Open rear sight, Ramp front sight with detachable Hood. Drilled and tapped for Weaver and other top mount bases. All exposed metal parts blued. Matted receiver surface for non-glare sighting plane. Overall length 38½"; Weight about 7 pounds depending on density of wood

 FAMOUS FOR ACCURACY, DEPENDABILITY AND FINE CRAFTSMANSHIP SINCE 1870



MARIN SIGHTING-IN GUIDE For All Popular Contridges And Popular Contridges And Popular Contridges Date based on current amountain hondbook figures checked in field shooting by Pets Kuhhoff Conto presente in this Coule was freed with standard amountain flow and wareness breads of structure of control of the country o

MARLIN SIGHTING-IN GUIDE

The Marlin Sighting-In Guide is an aid for the shooter in adjusting his sights to take full advantage of the trajectory of the particular cartridge he is using — without waste of time.

It is important that a shooter sight-in his own rifle — no one can do it for him. Ways of holding a rifle differ and eyesight varies to such an extent that one may see the sight picture slightly different from another.

Above is shown a drawing of the new Marlin Sighting-In Guide. Data shown on the Guide was developed through actual "test firings". Actual size of the Guide measures 6" in diameter. It consists of two pieces of laminated heavy stock, secured by a metallic grommet through the center. It's the right size for carrying in a hunting jacket pocket.

Directions for using the Guide are printed on the reverse side. A detailed set of instructions come in a special Manual which accompanies each Guide purchased.

Send \$1.00 in currency with your order for each Guide.

MARLIN MODEL 336 MICRO-GROOVE ZIPPER

Lever Action 2/3 tubular magazine repeater in caliber .219 Zipper. 6-shot capacity. 20-inch round tapered blued steel barrel, crowned muzzle. Pistol grip with grip cap. New type breech bolt for greater strength. Automatic side ejection, solid top receiver, low hammer spur permit lowest possible 'scope mounting. Semibeavertail forearm. Finest quality Walnut throughout. Open reisight, Ramp front sight with detachable Hood. Drilled and tapped for standard receiver sights and for Weaver and other top mount bases. All exposed metal parts blued. Matted receiver surface for non-glare sighting plane. Overall length 38½"; Weight about 7¾ pounds depending on density of wood

MARLIN MODEL 336 TEXAN CARBINE

Lever Action full tubular magazine repeater. 7-shot capacity. Straight grip for scabbard carrying. 20-inch round tapered blued steel barrel, crowned muzzle. Available in calibers 30-30 and 35. New type breech bolt for greater strength. Automatic side ejection, solid top receiver and low hammer spur permit low 'scope mounting. Semi-beavertail forearm. Finest Walnut throughout. Drilled and tapped for standard receiver sights and for Weaver and other top mount bases. Open rear sight, Ramp front sight with detachable Hood. All exposed metal parts blued. Matted receiver surface for non-glare sighting plane. Overall length 38½"; Weight about 6¾ pounds depending on density of wood

MARLIN 336 SPORTING CARBINE

Lever Action 2/3 tubular magazine repeater. 6-shot capacity. Available in calibers 30-30, .32 Special and .35. 20-inch round tapered blued steel barrel, crowned muzzle. Pistol Grip with grip cap. New type breech bolt for greater strength. Automatic side ejection, solid top receiver and low hammer spur permit low 'scope mounting. Semi-beavertail forearm. Finest quality Walnut throughout. Drilled and tapped for standard receiver sights and for Weaver and other top mount bases. Open rear sight, Ramp front sight with detachable Hood. All exposed metal parts blued. Matted receiver surface for non-glare sighting plane. Overall length 38½"; Weight about 7 pounds depending on density of wood

'Scopes are not standard equipment.

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Marlin Guns

MARLIN MODEL 336 SD

Deluxe Lever Action 2/3 tubular magazine repeater. 6-shot capacity. Available in calibers 30-30, .32 Special and .35. BISHOP STYLE MONTE CARLO STOCK. Expertly hand-checkered at grip and forend. Finest quality Walnut throughout. Detachable swivels and 1" high-grade leather sling strap. 20-inch round tapered blued steel barrel, crowned muzzle. Pistol grip with grip cap. New type breech bolt for greater strength. Automatic side ejection, solid top receiver and low hammer spur permit low scope mounting. Open rear sight, Ramp front sight with detachable Hood. Drilled and tapped for standard receiver sights and for Weaver and other top mount bases. All exposed metal parts blued. Matted receiver surface for non-glare sighting plane. Overall length 38½"; Weight about 7½ pounds depending on density of wood

MARLIN MODEL 336 A RIFLE

Lever Action 2/3 tubular magazine repeating rifle. Available in calibers 30-30, .32 Special and .35. 24-inch round tapered blued steel barrel, crowned muzzle. BISHOP STYLE MONTE CARLO STOCK. Pistol grip with grip cap. Finest quality Walnut throughout. 6-shot capacity. Lyman 16 B folding leaf rear sight, Ramp front sight with detachable Hood. Semi-beavertail forend. Drilled and tapped for standard receiver sights and for Weaver and other top mount bases. All exposed metal parts blued. Matted receiver surface for non-glare sighting plane. Automatic side ejection, solid top receiver and low hammer spur permit lowest possible mounting of scopes. Overall length 42"; Weight about 7 pounds depending on density of wood



MARLIN MODEL 336-ADL RIFLE

Deluxe Lever Action 2/3 tubular magazine repeating rifle. Available in calibers 30-30, .32 Special and .35. 24-inch round tapered blued steel barrel, crowned muzzle. MONTE CARLO STOCK AND CHEEK-PIECE DESIGNED AND MADE BY BISHOP. 6 shot capacity. Handsomely hand-checkered at grip and forearm. Semi-beavertail forearm. Finest quality Walnut throughout. Detachable swivels and 1" high-grade leather sling strap. Drilled and tapped for standard receiver sights and for Weaver and other top mount

bases. All exposed metal parts blued. Automatic side ejection, solid top receiver and low hammer spur permit low 'scope mounting. Matted receiver surface giving non-glare sighting plane. Lyman 16 B folding leaf rear sight, Ramp front sight with detachable Hood. Overall length 42"; Weight about 7½ pounds depending on density of wood.

Illustrations show how lowest possible 'scope mounting is done on a Marlin 336. 'Scope is not standard equipment.

★ IMPORTANT NOTICE

The Models 80-C, 80-DL, 81-C, 81-DL, 98 and 89-C have dovetail grooving on the receiver for placement of Tip-Off Mounts and Top-Mounts. The Golden 39-A, the Golden 39-A "Mountie" and the 56-Levermatic are packed with adapter bases for Tip-Off mounts and Top-Mounts. The following models have BISHOP STYLE STOCKS: 56-Levermatic, 80-C, 80-DL, 81-C, 181-C, 181-C

The following models have BISHOP STYLE STOCKS: 56-Levermatic, 80-C, 80-DL, 81-DL, 89-C, 98, 336-SD, 336-A. The 336 ADL, Varmint King, and the 455 will have stocks designed and made by BISHOP.

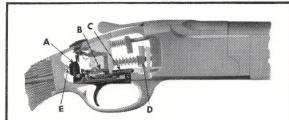
Marlin Shotguns

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SINGLE-TRIGGER MECHANISM OF 90-ST DESIGNED CAREFULLY FOR BEST PERFORMANCE

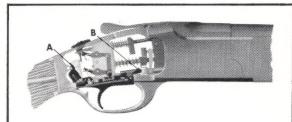
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Inertia weight (B) Bottom Sear (C) Sear Slide held in rear position (D) Bottom Striker (E) Inertia Weight Stop.

Picture, top left, shows 90-ST single trigger mechanism on firing first barrel (bottom). Pressure on trigger has released bottom striker. Sear slide now positioned to lift only bottom sear and Inertia weight stop. Picture, upper right, shows in



(A) Inertia weight swings under Inertia weight stop, blocking trigger. (B) Sear slide in forward posi-tion to lift upper Sear when Inertia weight recovers forward position.

event of involuntary trigger release and second pull, counter recoil moves gun — with reference to Inertia weight — so weight swings under inertia stop. Sear slide goes forward engaging upper sear, losing contact with lower sear.



Over & Under Shotgun, 12, 16 and 20 gauge with Anti-Doubling Single Trigger mechanism. Chambered for 2¾ inch shells only. Hammerless action, cocks on opening. Positive, automatic safety. Full pistol grip with grip cap. Finest Walnut throughout. Rubber Recoil pad. Hand-checkered at grip and forearm. First pull fires bottom barrel. Easy to take-down. 12 gauge barrel lengths: 26".

28" and 30". 16 and 20 gauge barrel lengths: 26" and 28". Borings 28" & 30" barrels: Top Full Choke, Bottom Modified Choke. Borings 26" barrels: Top Modified Choke, Bottom Improved Cylinder. Pull 14½"; drop at comb about 1½"; drop at heel about 2½". Weight, 12 gauge about 7½ lbs; 16 & 20 gauge about 61/4 lbs. depending on density of wood



Bolt Action Shotgun, 12 gauge, Full Choke, 28" barrel, Removable 2 shot clip magazine, recoil pad, chambered for 2¾" shells only. Positive sear lock safety. Factory drilled and tapped for Lyman 40 SM receiver peep sight. Easy to take-down. Finest quality Walnut throughout. Pull 14"; drop at comb about 13%"; drop at heel about 2½". Overall length 49"; Weight about 7½ lbs. depending on density of wood 55-Hunter With Choke . . . same as above but with Marlin's new Micro Choke

55-Hunter 20 gauge with 26" barrel, Full Choke. Same as the 55-Hunter 12 gauge except without recoil pad

Above, close-up of Marlin's new Micro Choke offered with the Model 55-Hunter Shotgun in 12 gauge only. Choke has 16 different settings from Full Choke through Modified Choke to Improved Cylinder. Ventilated slots on muzzle end of gun improves patterns and reduces recoil by permitting radial gas escape before shot leaves muzzle.

All Marlin prices shown throughout are East of the Rockies. Slightly higher West of the Rockies.



How to Handle and Take Care of a Gun

O a true sportsman considerate handling and regular cleaning of his gun is part of the pride and pleasure of being a shooter and gun owner.

"AN OUNCE OF PREVENTION . . ."

 $B^{\,\rm ACK}$ in the days of black powder and corrosive (chlorate) primers there was no question about gun cleaning. Either it was done (and a messy job it was) promptly after the day's shooting or the gun owner could be quite certain that the morrow would reveal the first streaks of rust on breech face and in the bore.

With modern non-corrosive commercial cartridges and shot shells, however, the situation is quite different. Neither the powder nor primers in present day ammunition are of themselves rust promoting. In fact, the lubricant on lead bullets and products of combustion can be regarded as reasonably protective except in the presence of moist air.

Does this then mean that bore cleaning is unnecessary? Definitely no. With the possible exception of a few really dry air locations, gun cleaning is the best insurance against the ravages of rust that is born of temperature changes and contact with moisture bearing bodies.

Common experience has shown that moisture has a way of getting into everything and those surfaces suffer most which are difficult to inspect closely for first traces. The bore of a gun is a prime example of this situation.

The blued outside metal surfaces require cleaning and oiling too, for they are ever vulnerable to rust producing perspiration, rain, snow and condensation.

First enemy of the sportsman gun owner is rust. Once the reddish-brown streaks appear on steel it is proof positive that damage has been done. Rust is visible evidence of metal that has been eaten away and this metal cannot be replaced.

CLEANING EQUIPMENT

FIRST need is a good cleaning rod. For rifles it may be of steel, Γ aluminum, brass or plastic covered steel. Shotgun rods are usually made of aluminum or wood. All of these rods may be had one piece solid or jointed. Each has its advantages. The solid metal rod seems less inclined towards breakage under severe usage while the jointed rod is by far easier to pack along on the hunting trip. Many shooters have one of each - the solid for home use and the jointed for field

Whatever the style of material, the rod should be of the type that has a handle at one end and is threaded at the other to accommodate tips for various uses. Most threaded end rifle rods come with a button or jag tip, a slotted tip and wire bristle brush. If these are not supplied they should be obtained.

Shotgun rod kits usually include a slotted tip, a wire brush and a felt or wool swab. All are needed.

Patches can be purchased cut to size for the caliber or gauge of gun to be cleaned, or they can be cut to size from pieces of canton flannel. Actually there is little, if any, saving of money realized from buying canton flannel and cutting one's own patches. To do a thorough job patches must be of the right size. If too big the risk of getting patch and rod stuck in the bore is great.

Powder solvent, a can of light oil, a tube or small can of gun grease and a supply of clean rags completes the required basic

equipment list. Now to cleaning itself.

CLEANING PROCEDURE

NOTE WELL: Before starting to clean any gun make certain it is unloaded. First check the chamber. If of clip magazine style, remove the clip. If tubular magazine style check to see that there are no cartridges at the breech end of the tube or on the carrier. Finally, check the chamber again for presence of shell or cartridge.

 $T^{
m HE}$ procedure for cleaning either a rifle or shotgun is about the same.* First assemble all the cleaning materials within easy reach, and place a dozen or so thicknesses of newspaper on the floor.

Assuming a rifle is to be cleaned, remove the bolt. This permits cleaning to be done from the breech end.

Breech end cleaning is favored by recognized authorities in the gun field because: (A) There is less tendency for the rod to abrade the important muzzle portion of the rifling; (B) The chamber is given its share of attention and (C) Bore residue, metal flaking and oil and solvent are pushed out of the gun rather than into the firing mechanism; (D) Muzzle can be placed on floor which serves as a stop when patch is used on button or jag tip rod.*

- (1) Screw the hair bristle brush into rod, dip it in solvent and holding muzzle above the newspapers, push and pull it through bore a dozen or so times, allowing the brush to emerge from muzzle
- (2) Remove brush, attach button or jag tip, place a solvent soaked patch centrally over chamber and gently push patch into bore. For this stage of the cleaning the muzzle must be resting against the newspaper so the patch cannot be pushed out of the bore. In this way the rod, with patch correctly positioned can be pushed and pulled through the barrel quickly a number of times without coming free of patch.
- (3) Repeat operations (2) using a dry, clean patch. Inspect bore. If it appears clean proceed to step (4). Should traces of metal fouling or lead flaking be noticed then use the bronze bristle brush for fouling removal. After bronze brush treatment repeat operation (2) and (3) again.
- (4) With a jag or button tip and a new patch coated with light oil swab the bore using the same technique as in operation (2).
- (5) With a clean patch or piece of cloth wipe those surfaces and the internal mechanism that can be reached. Also clean bolt with solvent, wipe dry and oil very sparingly. With the Model 98 (autoloader) it is good practice to use an old tooth brush dipped in bore solvent to clean away powder residue and grease accumulation from the bolt and receiver.
- (6) Put gun together and with a dry patch or cloth wipe off all external surfaces. Then holding gun by the stock or forearm apply a light coat of oil to all exposed metallic surfaces with a patch.

For a shotgun the procedure is the same except that the slotted tip, with patches inserted (or the swab) is used for operation (1), (2), (3) and (4). The bronze brush is employed when traces of lead are

If a gun is to be stored between shooting seasons or a similar long period then operation (4) should be modified to the extent of putting grease rather than oil on the patch.

A few times each year, more often if the arm is carried outdoors a good deal, it is advisable to put a few drops of linseed oil on the stock and forearm and rub it into the wood with the hand. If linseed is not available then automobile cake wax will aid in keeping the stock water repellent.

Before any gun is fired for the first time after cleaning or storage, enough patches should be run thru the bore and chamber to remove any oil or grease that is present. In the case of a new gun where the grease is thick, carbon tetrachloride or a petroleum solvent can be used to advantage on patches and a wiping cloth.

Oil or grease in a barrel can be the cause of flyers on the first few shots, and if present to any appreciable degree when the gun is

fired, it may well result in damage to the gun.

On this subject, a word of caution about barrel obstruction for example, snow, mud, sand, dirt, patches, stuck bullets, etc. Never Attempt to Shoot an Obstruction from the Bore of Any Gun. To do so is inviting disaster. Almost invariably the gun is damaged or ruined and very frequently, the shooter and those nearby are injured. The effect of shooting an obstruction from a gun barrel may be likened to a high speed express train hurtling into a freight train stalled on the same track. The stalled train isn't pushed ahead by the impact of the moving train, rather everything telescopes and literally explodes.

* With the Marlin .22 rim-fire bolt action rifles put the safety in fire position, pull trigger all the way back and remove bolt; with the Marlin 322 and 455 bolt action repeaters, open bolt, retract bolt stop (on rear left side of receiver) and remove bolt.

With the Marlin Model 98 put gun on "Fire", pull trigger, press in buttons on side of receiver near the safety, remove back plug, remove cocking handle by pulling it forward and slightly to the right and then remove bolt.

With the Marlin Model 39-A take down stock unit from barrel

unit and lift bolt out.

With the Marlin High Power lever action rifles remove finger lever screw, remove lever, slide bolt out and remove ejector.

With the Marlin Over-Under shotgun remove forearm and de-

tach barrels from frame.

THE 10 COMMANDMENTS OF SAFETY



- 1. Treat every gun with the respect due a loaded gun. This is the first rule of gun safety.
- 2. Guns carried into camp or home, or when otherwise not in use, must always be unloaded, and taken down or have actions open; guns always should be carried in cases to the shooting area.
- 3. Always be sure barrel and action are clear of obstructions, and that you have only ammunition of the proper size for the gun you are carrying. Remove oil and grease from chamber before firing.
- 4. Always carry your gun so that you can control the direction of the muzzle, even if you stumble; keep the safety on until you are ready to shoot.
- 5. Be sure of your target before you pull the trigger; know the identifying features of the game you intend to hunt.
- **6.** Never point a gun at anything you do not want to shoot; avoid all horse-play while handling a gun.
- 7. Unattended guns should be unloaded; guns and ammunition should be stored separately beyond reach of children and careless adults.
- 8. Never climb a tree or fence or jump a ditch with a loaded gun; never pull a gun toward you by the muzzle.
- 9. Never shoot a bullet at a flat, hard surface or the surface of water; when at target practice, be sure your backstop is adequate.
- 10. Respect farmer's property.







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